

BLUE

Dart Aerospace Ltd.

Date: Monday, 17/11/2008 1:54:48 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 43500		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29331
This Issue	: 17/11/2008 S.O. No. :	Drawing Number	: D29331
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	:
Previous Run	: 42575	Material	:
Written By	:	Due Date	: 15/12/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JLD 08.11.17</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

D2933-1UP B 42886

ml 08 12 11

(10)

2.0	D29331UP	206 Saddle Left-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 unpainted

ml 08 12 11

(10)

3.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: -PRIME GREY

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

ST 08-12-11

4.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

ml 08 12 11 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ID &amp; STK USING NEW B/N

Slidex

10x

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 17/11/2008 1:54:48 PM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43500

Part Number: D29331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D2933-1 LH SADDLE (SHOWN)**  
D2933-2 RH SADDLE (OPPOSITE)

1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)  
(MAKE FROM D6101-001 SADDLE BILLET, 7075)

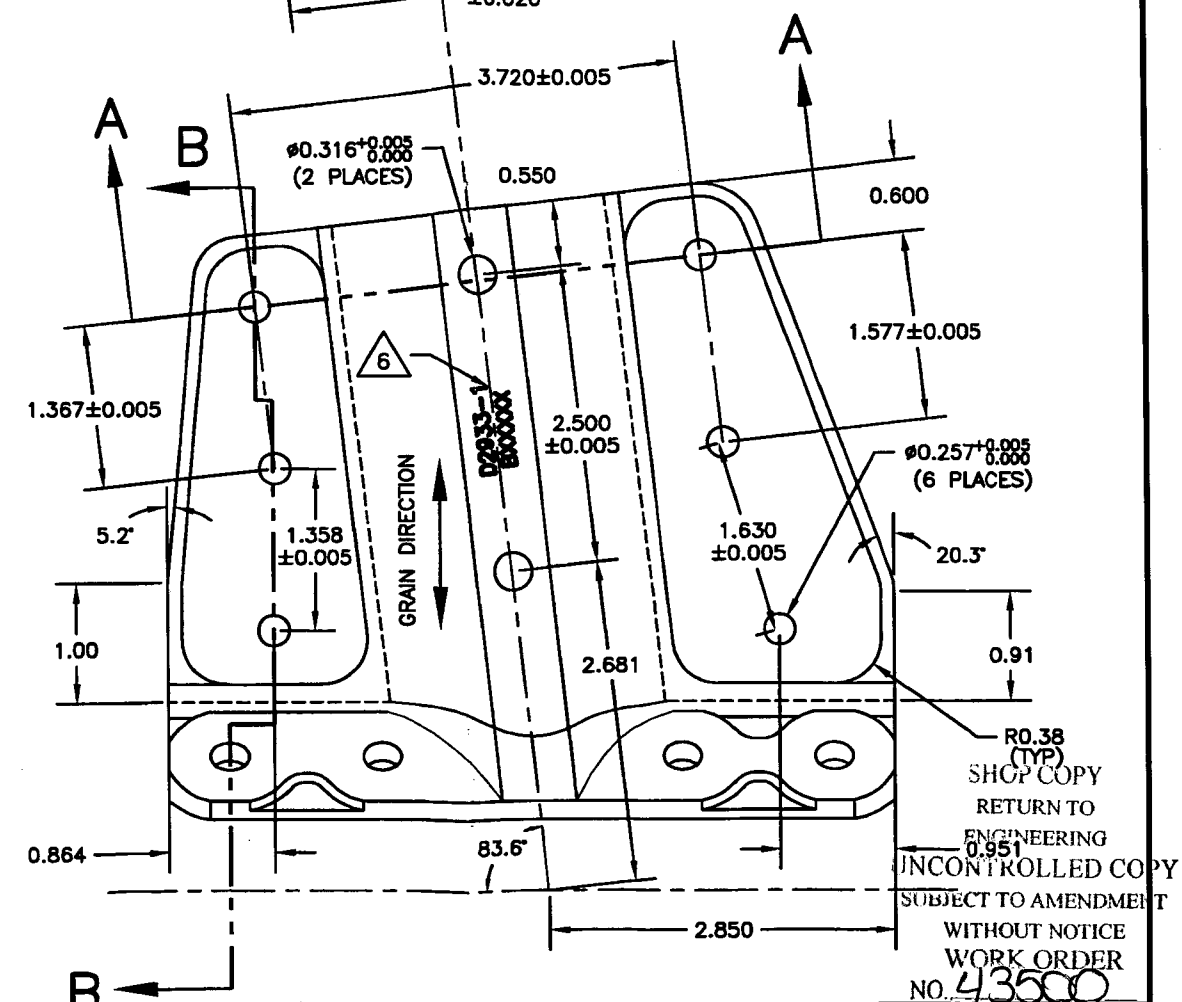
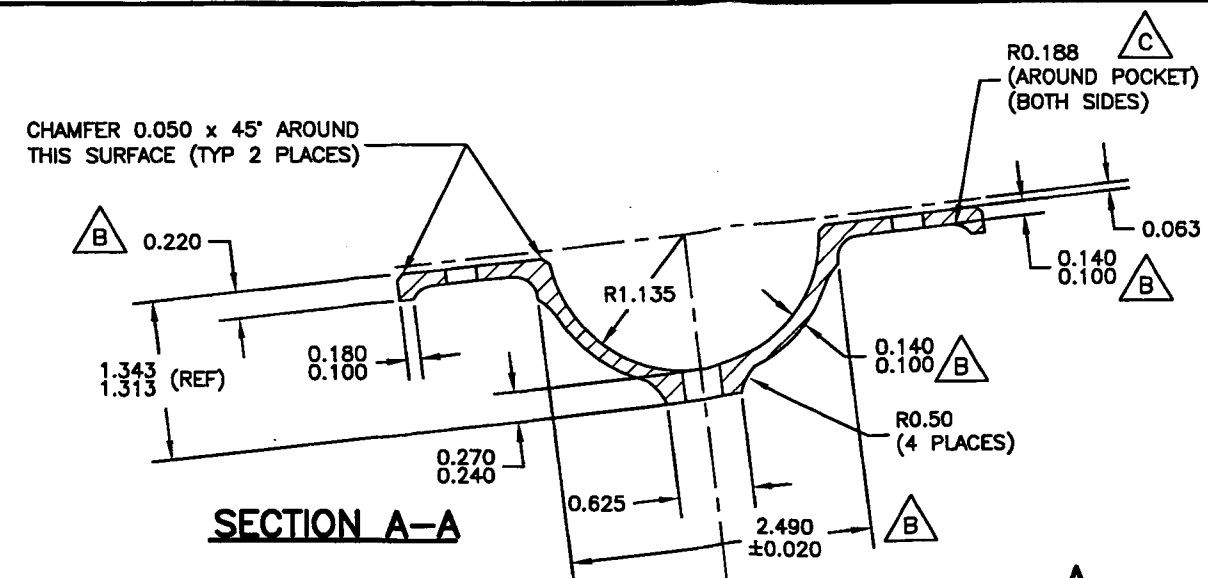
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3



3) BREAK ALL SHARP EDGES 0.010 TO 0.020

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

5) ALL DIMENSIONS ARE IN INCHES

6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



C	06.11.09	R0.188 WAS R0.30 TO R0.25	
B	00.05.29	CHANGED GEOMETRY AND MATERIAL	
A	99.10.29	NEW ISSUE	
DESIGN	DRAWN BY	 <b>DART AEROSPACE USA, INC.</b> BELLEVUE, WA	
CHECKED	APPROVED	DRAWING NO.	REV. C
PH		D2933	SHEET 1 OF 1
DATE	TITLE		SCALE
06.11.09	SADDLE INSIDE		2:3

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DART AEROSPACE USA, INC.

**DART** DART AEROSPACE USA, INC.  
BELLEVUE, WA

DRAWING NO.	REV. C
D2933	SHEET 1 OF 1

TITLE	SCALE
SADDLE INSIDE	2:3

RELEASED

07-02-12